



Bergamid™ B65 G30 NATURAL 70

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
RoHS Compliance	• RoHS Compliant
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.36 g/cm ³	1.36 g/cm ³	DIN 53479
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	1.16E+6 psi	8000 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	21800 psi	150 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	3.0 %	3.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.3 ft·lb/in ²	7.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F (23°C))	26 ft·lb/in ²	55 kJ/m ²	ISO 179/1eU
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature (264 psi (1.8 MPa), Unannealed)	392 °F	200 °C	ISO 75-2/A
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³

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